

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address C. MIMISSI, MER C F PATENTS AND TRADEMARKS was unspicious.

	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
APPLICATION NO. 09/822,944	03/30/2001	Harry Q. Pon	42390P10075	6606	
BLAKELY SOKOLOFF TAYLOR & ZAFMAN 12400 WILSHIRE BOULEVARD, SEVENTH FLOOR LOS ANGELES, CA 90025			EXAMINER		
			ANDUJAR, LEONARDO		
			ART UNIT	PAPER NUMBER	
			2×26	13	
			DATE MAILED: 03/10/2003	, 19	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application	No.	Applicant(s)	Nis.			
Office Action Summary		09/822,944		PON, HARRY Q.				
		Examiner		Art Unit				
		Leonardo Ar	ndújar	2826				
Period fo	The MAILING DATE of this communication app or Reply				!SS			
THE I - Exter after - If the - If NO - Failu - Any r earne	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period or reply within the set or extended period for reply will, by statute eply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, y within the statutor will apply and will e	however, may a reply be tir y minimum of thirty (30) day xpire SIX (6) MONTHS from tion to become ABANDONE	nely filed s will be considered timely. the mailing date of this comm to (35 U.S.C. § 133).	nunication.			
Status	Responsive to communication(s) filed on 11 i	February 200	3 .					
1)[This action is non final							
2a)	— This determ is 7 to 1.							
3) [closed in accordance with the practice under ion of Claims	Ex parte Qua	nyle, 1935 C.D. 11,	453 O.G. 213.				
	Claim(s) <u>1-3,5-10,12 and 14-18</u> is/are pendin	g in the applic	cation.					
4)	4a) Of the above claim(s) is/are withdra							
E \[Claim(s) is/are allowed.							
_	The state of the s							
, —	6)[∴] Claim(s) <u>1-3,5-10,12 and 14-18</u> is/are rejected. 7)[☐ Claim(s) is/are objected to.							
	8) Claim(s) are subject to restriction and/or election requirement.							
	tion Papers	0, 0,000	,					
	The specification is objected to by the Examin	er.						
 10)□	The drawing(s) filed on is/are: a) acce	epted or b) 🔲 o	bjected to by the Ex	aminer.				
	Applicant may not request that any objection to t	he drawing(s) b	e held in abeyance.	See 37 CFR 1.85(a).				
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.								
,	If approved, corrected drawings are required in r	eply to this Offi	ce action.					
12)	The oath or declaration is objected to by the E							
	under 35 U.S.C. §§ 119 and 120							
13)	Acknowledgment is made of a claim for foreign	gn priority und	ler 35 U.S.C. § 119	(a)-(d) or (f).				
	a) ☐ All b) ☐ Some * c) ☐ None of:							
	1. Certified copies of the priority documents have been received.							
	2. Certified copies of the priority documents have been received in Application No							
*	3. Copies of the certified copies of the prapplication from the International E See the attached detailed Office action for a list	iority docume Bureau (PCT l st of the certif	nts have been rece Rule 17.2(a)) ied copies not recei	ived in this National S				
14)[]	Acknowledgment is made of a claim for dome	stic priority ur	der 35 U.S.C. § 11	9(e) (to a provisional	application).			
	a) The translation of the foreign language particles and the control of the foreign language particles. The control of the foreign language particles are control of the foreign language particles.	provisional ap	plication has been r	eceived.				
Attachm		, -						
1) \(\sum \) No	ent(s) otice of References Cited (PTO-892) otice of Draftsperson's Patent Drawing Review (PTO-948) formation Disclosure Statement(s) (PTO-1449) Paper No(s)	4) Interview Summ 5) Notice of Inform 6) Other	nary (PTO-413) Paper No(nal Patent Application (PTC	s))-152)			
L								

Art Unit: 2826

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 01/10/2002 has been entered.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.
- 3. The changes made to 35 U.S.C. 102(e) by the American Inventors Protection Act of 1999 (AIPA) do not apply to the examination of this application as the application being examined was not (1) filed on or after November 29, 2000, or (2) voluntarily published under 35 U.S.C. 102(e) prior to the amendment by the AIPA (pre-AIPA 35 U.S.C. 102(e)).
- 4. Claims 1, 3, 6, 7 and 15 are rejected under 35 U.S.C. 102(b) as being anticipated by KOGYO (cited by Applicant).

- 5. Regarding claim 1, KOGYO (see attachment) shows an apparatus comprising:
 - A bonding wire having a first end connected to a bonding pad;
 - And an insulating material coating the bond wire having a thickness of 0.4 micrometers (see standard type table and drawings).
- 6. Regarding claim 3, KOGYO shows that the insulating material comprises polyvinyl.
- 7. Regarding claim 6, KOGYO shows a bond pad connect to an integrated circuit (fist side picture).
- 8. Regarding claim 7, KOGYO shows a bond pad connect to substrate.
- 9. Regarding claim 15, KOGYO (see attachment) shows an integrated circuit assembly comprising:
 - An integrated circuit:
 - A bond wire connected to the integrated circuit and the substrate;
 - And a polymer insulating material coating the bond wire having a thickness of 0.4 micrometers.
- 10. Claim 12 is rejected under 35 U.S.C. 102(e) as being anticipated by Horiuchi et al. (US 6,084,295).
- 11. Regarding claim 12, Horiuchi (e.g. figs. 1-3) shows an integrated circuit assembly comprising:
 - An integrated circuit 10;
 - A substrate 5;
 - A bond wire 20 connected to the integrated circuit and the substrate;

Art Unit: 2826

- And a polymer insulating material 30 coating the wire bond.
- 12. Horiuchi shows that the substrate 5 is a printed circuit board (co. 3/II. 32).

Claim Rejections - 35 USC § 103

- 13. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 14. Claims 1-3, 5-7, 15, 16 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Horiuchi et al. (US 6,084,295) in view of KOGYO (cited by Applicant).
- 15. Regarding claim 1, Horiuchi (e.g. figs. 1-3) shows an apparatus comprising:
 - A bond wire 20;
 - An insulating material 30 coating the wire bond;
 - And a first end of the wire bond connected to a bond pad.
- 16. Horiuchi does not disclose that the thickness of the insulating material is in the range of approximately 0.2 micrometers to 0.6 micrometers. KOGYO shows a bond wire including an insulating coating having a thickness of 0.4 micrometers. Also, KOGYO teaches that this type of wires are desirable in order to achieve a fine pitch bonding, not short circuits causing by touching wires, long loop wire bonding, cross bonding and standardization of lead frames. It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a bond wire including an insulating coating having a thickness of 0.4 micrometers in order to achieve a fine

Art Unit: 2826

pitch bonding, not short circuits causing by touching wires, long loop wire bonding, cross bonding and standardization of lead frames as taught by KOGYO.

- 17. Regarding claim 2, Horiuchi discloses that the bond wire is made of gold (col. 4/lls. 26-37).
- 18. Regarding claim 3, Horiuchi discloses that the insulating material comprises a polymer (col. 4/lls. 26-37).
- Applicant's claims 5, does not distinguish over the Horiuchi in view of KOGYO 19. reference regardless of the process used to connect the wire bond to the bond pad, because only the final product is relevant, not the process of making such ultrasonic bonding. Note that a "product by process" claim is directed to the product per se, no matter how actually made, In re Hirao, 190 USPQ 15 at 17 (footnote 3). See also In re Brown, 173 USPQ 685; In re Luck, 177 USPQ 523; In re Fessmann, 180 USPQ 324; In re Avery, 186 USPQ 161; In re Wertheim, 191 USPQ 90 (209 USPQ 554 does not deal with this issue); and In re Marosi et al., 218 USPQ 289, all of which make it clear that it is the patentability of the final product per se which must be determined in a "product by process" claim, and not the patentability of the process, and that an old or obvious product produced by a new method is not patentable as a product, whether claimed in " product by process" claims or not. Note that applicant has the burden of proof in such cases, as the above caselaw makes clear. See also MPEP 706.03(e). In the instant case, a semiconductor device where the wire bond is connected to the bond pad by ultrasonic bonding has the same functionalities and/or capabilities of a device where wire bond is connected to the bond pad by an alternative method.

Art Unit: 2826

Regarding claim 6, Horiuchi shows that the bond pad is connected to an 20. integrated circuit (abstract).

- Regarding claim 7, Horiuchi shows that the bond pad is connected to a substrate 21. (e.g. fig. 1).
- Regarding 15, Horiuchi (e.g. figs. 1-3) shows an integrated circuit assembly 22. comprising:
 - An integrated circuit 10;
 - A substrate 5;
 - A bond wire 20 connected to the integrated circuit and the substrate;
 - And an insulating material 30 coating the wire bond.
- Horiuchi does not disclose that the thickness of the insulating material is in the 23. range of approximately 0.2 micrometers to 0.6 micrometers. KOGYO shows a bond wire including an insulating coating having a thickness of 0.4 micrometers. Also, KOGYO teaches that this type of wires are desirable to achieve a fine pitch bonding, not short circuits causing by touching wires, long loop wire bonding, cross bonding and standardization of lead frames. It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a bond wire including an insulating coating having a thickness of 0.4 micrometers in order to achieve a fine pitch bonding, not short circuits causing by touching wires, long loop wire bonding, cross bonding and standardization of lead frames as taught by KOGYO.
 - Regarding claim 16 Horiuchi shows that the substrate 5 is a printed circuit board 24. (co. 3/II. 32).

- 25. Regarding claim 18, Horiuchi discloses that the bond wire is made of gold (col. 4/lls. 26-37).
- 26. Claims 8-10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Horiuchi et al. (US 6,084,295).
- 27. Regarding claim 8, Horiuchi (e.g. figs. 1-3) shows an apparatus comprising:
 - A first bond wire 20;
 - An insulating material (30 and 32) coating the wire bond;
 - A first end of the wire bond connected to a bond pad;
 - And a second bond wire crossing the first bond wire.
- 28. In the instant case the insulating resin 32 coats the first end of the wire bond whereas the remainder area is coated by the epoxy 30. Applicant's claims 8, does not distinguish over the Horiuchi reference regardless of the process used to connect the wire bond to the bond pad, because only the final product is relevant, not the process of making such as "connecting the first end to the bond pad by ultrasonic bonding without previously removing the insulating from the first end". Note that a "product by process" claim is directed to the product per se, no matter how actually made, In re Hirao, 190 USPQ 15 at 17 (footnote 3). See also In re Brown, 173 USPQ 685; In re Luck, 177 USPQ 523; In re Fessmann, 180 USPQ 324; In re Avery, 186 USPQ 161; In re Wertheim, 191 USPQ 90 (209 USPQ 554 does not deal with this issue); and In re Marosi et al., 218 USPQ 289, all of which make it clear that it is the patentability of the final product per se which must be determined in a "product by process" claim, and not the patentability of the process, and that an old or obvious product produced by a new

Art Unit: 2826

method is not patentable as a product, whether claimed in "product by process" claims or not. Note that applicant has the burden of proof in such cases, as the above caselaw makes clear. See also MPEP 706.03(e).

- 29. Regarding claim 9, Horiuchi shows that the wires comprises an insulating material coating the second wire bond (e.g. fig. 3).
- 30. Regarding claim 10, Horiuchi shows that the first bond wire touches the second bond wire (e.g. fig. 1).
- 31. Claims 14 is rejected under 35 U.S.C. 103(a) as being unpatentable over Horiuchi et al. (US 6,084,295) in view of Uno (JP 11067812).
- 32. Regarding claim 14, Horiuchi (e.g. figs. 1-3) shows an integrated circuit assembly comprising:
 - An integrated circuit 10;
 - A substrate 5;
 - A bond wire 20 connected to the integrated circuit and the substrate;
 - And a polymer insulating material 30 coating the wire bond.
- 33. Horiuchi does not discloses that bond wire material comprises silver. Uno teaches a gold and silver thin wire for semiconductor device. Uno teaches that this type of wire is desirable because of its high junction reliability and low cost (abstract). It would have been obvious to one of ordinary skill in the art at the time the invention was made to make the bond wire disclosed by Horiuchi form a material comprising silver in order to obtain a low cost wire having a high junction reliability as taught by Uno.

- 34. Claim 17 is rejected under 35 U.S.C. 103(a) as being unpatentable over Horiuchi et al. (US 6,084,295) in view of KOGYO (cited by Applicant) further in view of Takiar (US 5,422,435)
- 35. Horiuchi in view of KOGYO shows most aspects of the instant invention. Horiuchi in view of KOGYO does not disclose a second integrated circuit. Takiar (e.g. fig. 5) shows a package comprising a first integrated circuit connected to a second integrated circuit by bond wires. Takiar discloses that this type of embodiment provides a single circuit assembly. Furthermore, Takiar discloses that this type of arrangement is used to decrease the size and weight of the device, as well as to improve its performance (col. 2/IIs. 3-9). It would have been obvious to one of ordinary skill in the art at the time the invention was made to include a second integrated circuit in Horiuchi in view of KOGYO's invention in order to provide a single circuit assembly having a decreased size and weight as suggested by Takiar.
- 36. Claims 2 and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over KOGYO (cited by Applicant) in view of Harper.
- 37. Regarding claims 2 and 16, KOGYO discloses most aspects of the instant invention. KOGYO does not disclose the material of the bond wire. Nonetheless, it is conventional in the art that bond wires are made from gold, silver, aluminum and copper. Harper discloses that wires are usually made of gold or aluminum (page 6.62). It would have been obvious to one of ordinary skill in the art at the time the invention was made to make the bond wires of KOGYO from gold or silver as it is conventional in the art as suggested by Harper.

Art Unit: 2826

38. Claims 5 and 8-10 are rejected under 35 U.S.C. 103(a) as being unpatentable over KOGYO (cited by Applicant).

- Applicant's claims 5 and 8, does not distinguish over the KOGYO reference 39. regardless of the process used to connect the wire bond to the bond pad, because only the final product is relevant, not the process of making such ultrasonic bonding. Note that a "product by process" claim is directed to the product per se, no matter how actually made, In re Hirao, 190 USPQ 15 at 17 (footnote 3). See also In re Brown, 173 USPQ 685; In re Luck, 177 USPQ 523; In re Fessmann, 180 USPQ 324; In re Avery, 186 USPQ 161; In re Wertheim, 191 USPQ 90 (209 USPQ 554 does not deal with this issue); and In re Marosi et al., 218 USPQ 289, all of which make it clear that it is the patentability of the final product per se which must be determined in a "product by process" claim, and not the patentability of the process, and that an old or obvious product produced by a new method is not patentable as a product, whether claimed in " product by process" claims or not. Note that applicant has the burden of proof in such cases, as the above caselaw makes clear. See also MPEP 706.03(e). In the instant case, a semiconductor device where the wire bond is connected to the bond pad by ultrasonic bonding has the same functionalities and/or capabilities of a device where wire bond is connected to the bond pad by an alternative method.
 - 40. Regarding claim 8, KOYGO (see attachment) shows an apparatus comprising:
 - A first bond wire;
 - An insulating material coating the wire bond;
 - A first end of the wire bond connected to a bond pad;

- And a second bond wire crossing the first bond wire.
- Applicant's claims 8, does not distinguish over the KOYGO reference regardless 41. of the process used to connect the wire bond to the bond pad, because only the final product is relevant, not the process of making such as "connecting the first end to the bond pad by ultrasonic bonding without previously removing the insulating from the first Note that a "product by process" claim is directed to the product per se, no end". matter how actually made, In re Hirao, 190 USPQ 15 at 17 (footnote 3). See also In re Brown, 173 USPQ 685; In re Luck, 177 USPQ 523; In re Fessmann, 180 USPQ 324; In re Avery, 186 USPQ 161; In re Wertheim, 191 USPQ 90 (209 USPQ 554 does not deal with this issue); and In re Marosi et al., 218 USPQ 289, all of which make it clear that it is the patentability of the final product per se which must be determined in a "product by process" claim, and not the patentability of the process, and that an old or obvious product produced by a new method is not patentable as a product, whether claimed in " product by process" claims or not. Note that applicant has the burden of proof in such cases, as the above caselaw makes clear. See also MPEP 706.03(e). In the instant case, a semiconductor device where the wire bond is connected to the bond pad by connecting the first end to the bond pad by ultrasonic bonding without previously removing the insulating from the first end has the same functionalities and/or capabilities of a device where wire bond is connected to the bond pad by an alternative method.
 - 42. Regarding claim 9, KOGYO shows an insulating material coating the second bond wire.

Page 12

Application/Control Number: 09/822,944

Art Unit: 2826

43. Regarding claim 10, KOGYO shows that the first bond wire touches the second bond wire.

- 44. Claims 12 and 16 rejected under 35 U.S.C. 103(a) as being unpatentable over KOGYO (cited by Applicant) in view of Herbert (US 5,798,667)
- 45. Regarding claims 12 and 16, KOGYO (see attachment) shows an integrated circuit assembly comprising:
 - An integrated circuit;
 - A substrate;
 - A bond wire connected to the integrated circuit and the substrate;
 - And a polymer insulating material coating the wire bond.
- 46. KOGYO shows that the substrate is a lead frame. KOGYO does not disclose that the lead frame can be made of aluminum. Herbert discloses that power dissipation and cost in electrical systems can be reduced by using aluminum lead frames (col. 2/lls. 5-21). It would have been obvious to one of ordinary skill in the art at the time the invention was made to make the lead frame disclosed by KOGYO from aluminum in order to reduce the power dissipation and cost as taught by Herbert.
- 47. Claims 14 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over KOGYO (cited by Applicant) in view of Uno (JP 11067812).
- 48. Regarding claims 14 and 18, KOGYO (see attachment) shows an integrated circuit assembly comprising:
 - An integrated circuit;
 - A substrate;

Page 13

Application/Control Number: 09/822,944

Art Unit: 2826

- A bond wire connected to the integrated circuit and the substrate;
- And a polymer insulating material coating the wire bond.
- 49. KOGYO does not discloses that bond wire material comprises silver. Uno teaches a gold and silver thin wire for semiconductor device. Uno teaches that this type of wire is desirable because of its high junction reliability and low cost (abstract). It would have been obvious to one of ordinary skill in the art at the time the invention was made to make the bond wire disclosed by KOGYO form a material comprising silver in order to obtain a low cost wire having a high junction reliability as taught by Uno.
- 50. Claims 17 is rejected under 35 U.S.C. 103(a) as being unpatentable over KOGYO (cited by Applicant) in view of view of Takiar (US 5,422,435)
- 51. KOGYO shows most aspects of the instant invention. KOGYO does not disclose a second integrated circuit. Takiar (e.g. fig. 5) shows a package comprising a first integrated circuit connected to a second integrated circuit by bond wires. Takiar discloses that this type of embodiment provides a single circuit assembly. Furthermore, Takiar discloses that this type of arrangement is used to decrease the size and weight of the device, as well as to improve its performance (col. 2/lls. 3-9). It would have been obvious to one of ordinary skill in the art at the time the invention was made to include a second integrated circuit in KOGYO's invention in order to provide a single circuit assembly having a decreased size and weight as suggested by Takiar.

Response to Arguments

52. Applicant's arguments, see paper no. 10, filed 01/10/2003, with respect to the rejection(s)of claim(s) 1-3, 5-10 and 15-18 under 35 USC 103(a) as being unpatentable

Page 14

Application/Control Number: 09/822,944

Art Unit: 2826

over Horiuchi have been fully considered and are persuasive. Therefore, the rejection has been withdrawn.

53. Applicant argues that Horiuchi does not suggest two bond wires crossing each other. Nonetheless, Horiuchi figure 1 clearly shows this limitation since all wires share a common intersection point. Note that the term "cross" can be interpreted as intersection (see the attached definitions).

Conclusion

- Papers related to this application may be submitted directly to Art Unit 2826 by facsimile transmission. Papers should be faxed to Art Unit 2826 via the Art Unit 2826 Fax Center located in Crystal Plaza 4, room 3C23. The faxing of such papers must conform to the notice published in the Official Gazette, 1096 OG 30 (15 November 1989). The Art Unit 2826 Fax Center number is (703) 308-7722 or -7724. The Art Unit 2826 Fax Center is to be used only for papers related to Art Unit 2826 applications.
- 55. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **Leonardo Andújar** at **(703)** 308-0080 and between the hours of 9:00 AM to 7:30 PM (Eastern Standard Time) Monday through Thursday or by e-mail via Leonardo.Andujar@uspto.gov. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan Flynn, can be reached on (703) 308-6601
- 56. Any inquiry of a general nature or relating to the status of this application should be directed to the **Group 2800 Receptionist** at **(703) 305-3900.**
- 57. The following list is the Examiner's field of search for the present Office Action:

Art Unit 2826

Field of Search	Date
	02/03
U.S. Class / Subclass (es): 257/723, 782 and 786	
Other Documentation	02/03
Electronic Database(s): East (USPAT, US PGPUB, JPO, EPO, Derwent, IBM TDB)	

Leonardo Andújar
Patent Examiner Art Unit 2826

LA 3/1/03